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BATTERY, MOUNTING AND CABLES – VEHICLES WITH: MHEV

MHEV FRONT JUNCTION BOX (G2422548)

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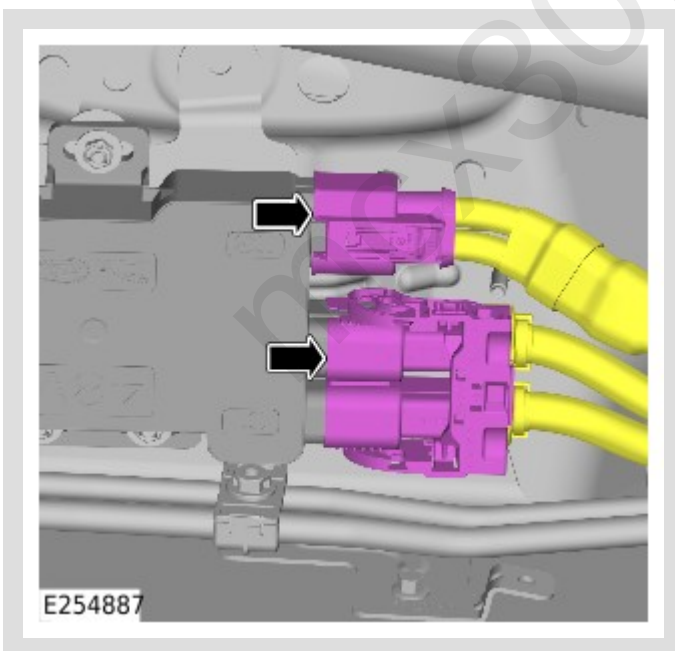
REMOVAL

 NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

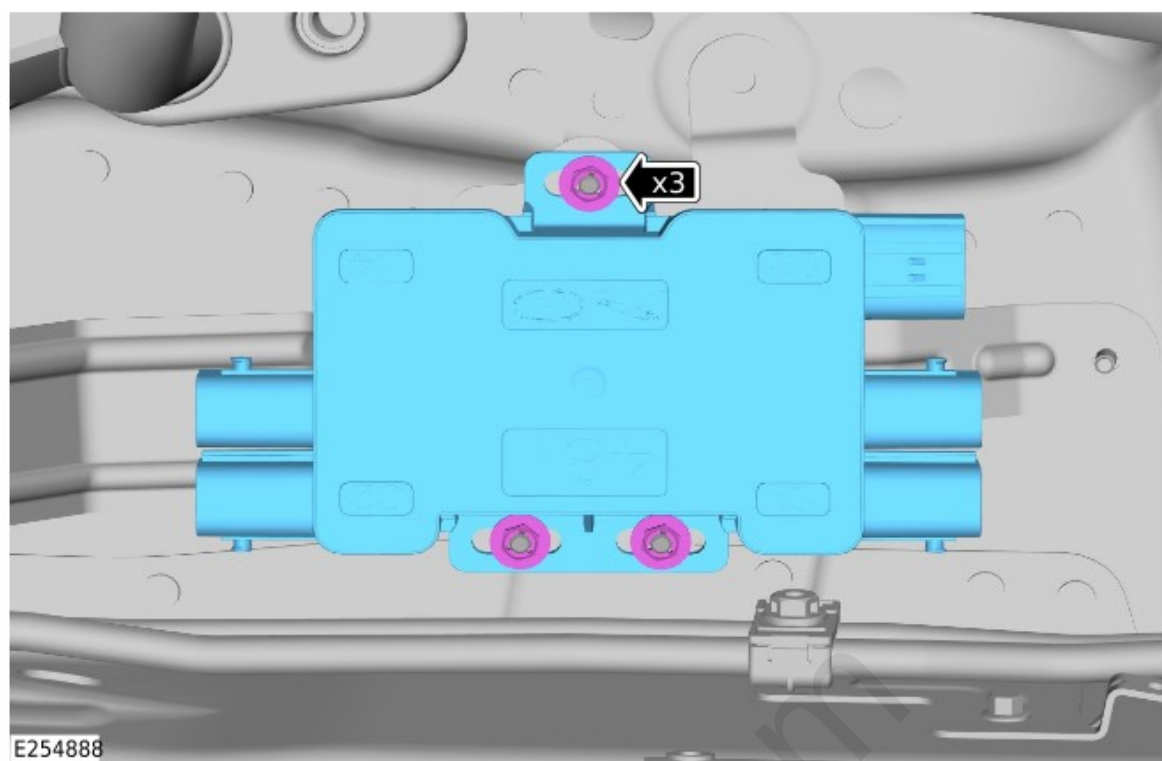
1. Raise and support the vehicle on a suitable 2 post lift.
Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
2. Power down the Mild Hybrid Electric Vehicle (MHEV) system.
Refer to: MHEV Power Down/Up (414-01B, General Procedures).

3.



Disconnect the 2 electrical connectors.

4.



- Remove the 3 nuts.
- Remove the MHEV battery front junction box.

INSTALLATION

1. Connect the 2 electrical connectors to the MHEV battery front junction box.

2. ■ Install the MHEV battery front junction box.

- Install and tighten the 3 nuts.

Torque: 9Nm

3. Power up the MHEV system.

Refer to: MHEV Power Down/Up (414-01B, General Procedures).